

**Work Order ID 50711**

July 21, 2009 10:36:49 AM



Page 1

Item ID: D3134-4

Accept



Setup Start



Revision ID: E

Stop



Item Name: Rod

Start Date: 7/22/09 Start Qty: 5.00



Run Start



Required Date: 7/24/09 Req'd Qty: 5.00

**Reference:**

Approvals: Process Plan:



Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

**Sequence ID/  
Work Center ID****Operation  
Description****Set Up/  
Run Hours****Draw  
Number****Draw  
Rev.****Plan  
Code****Accept  
Qty****Reject  
Qty****Reject  
Number****Insp.  
Stamp****Draw Nbr****Revision Nbr**

D3134

Rev E

100



Small Fab

0.00

09/08/20



Small Fab

**Memo**

0.00

Open both ends with Ø0.161 (#20) drill and thread both ends as per Dwg D3134

M.H

Small Fab

Deburr rod, no sharp edges. Bend as per Dwg D3134 using template D3134-  
4T2

110



QC5- Inspect part completeness to step on W/O

0.00

=&gt; S 61 6 | 20

QC

0.00



Quality Control

120



Identify as per dwg &amp; Stock Location: CA

0.00

9/8/20 42 59

Packaging

**Memo**

0.00

Packaging

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Item ID: D3134-4

Accept



Setup Start



Revision ID: E

Stop



Item Name: Rod

Start Date: 7/22/09 Start Qty: 5.00



Cust Item ID:

Required Date: 7/24/09 Req'd Qty: 5.00



Customer:

**Reference:**

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

**Sequence ID/  
Work Center ID**

130



QC

Quality Control

**Operation  
Description**

QC21- Final Inspection - Work Order Release

**Set Up/  
Run Hours**

0.00

**Draw  
Number****Draw  
Rev.****Plan  
Code****Accept  
Qty****Reject  
Qty****Reject  
Number****Insp.  
Stamp**

Memo

0.00

09/08/24 4 09-8-21

# Picklist Print

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Work Order ID: 50711

Parent Item: D3134-4RevE

Parent Item Name: Rod

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch
M304TR0.250W.049		Purchased

304 Seamless Tubing .250 x .049w



Start Date: 7/22/09

Start Qty: 5.00

Required Date: 7/24/09

Required Qty: 5.00

Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
No			100	f	16.0000	11.9737			

## Warehouse

## Location

Main Warehouse

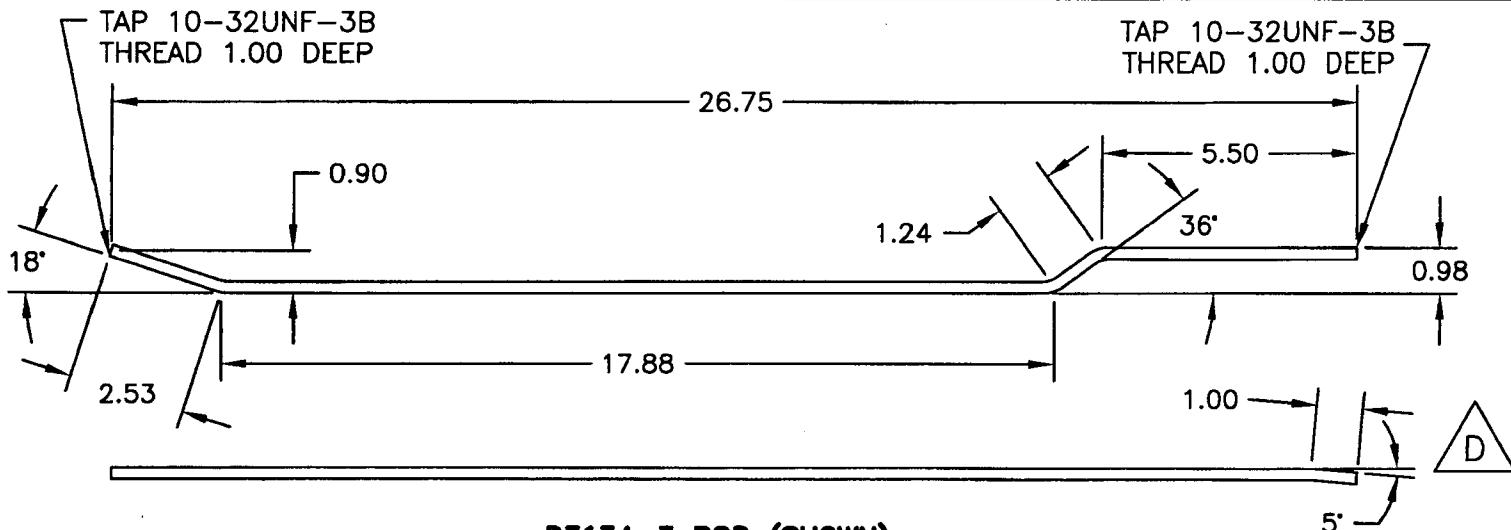
MAT	16
109248 ✓	16

## Loc Qty

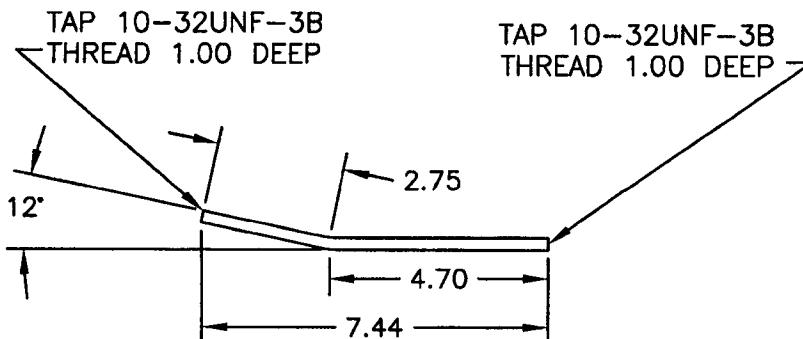
## Loc Code

109248  
M-h 09/08/20

*KW 8074*  
**DART**



**D3134-3 ROD (SHOWN)**  
(REPLACES PREMIER P/N B30-23000-139)  
**D3134-4 ROD (OPPOSITE)**



**D3134-1 ROD**  
(REPLACES PREMIER P/N B30-23000-137)

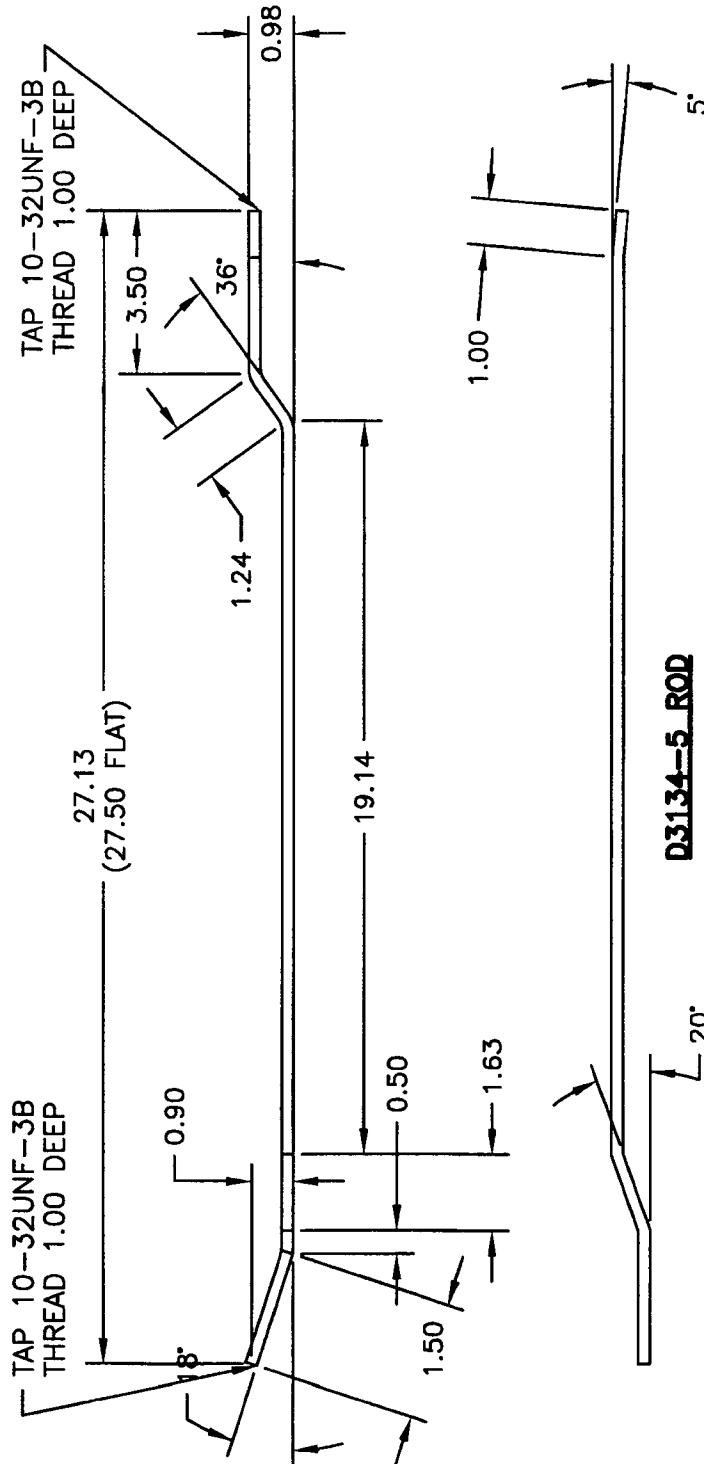
NOTES

- 1) MATERIAL: AISI 304/316 ANNEALED SS TUBING 0.250 OD x 0.049 WALL  
(REF DART SPEC. M304TR0.250W.049)
- 2) TOOLING: MAKE D3134-1 PER TOOL DT8656  
MAKE D3134-3 PER TOOL DT8657
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. E
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D3134	SHEET 1 OF 2
DATE 06.05.08		TITLE ROD	SCALE NTS
A	02.04.17	NEW ISSUE	
B	02.09.26	ADD "ANNEALED" SPEC; REDESIGNED D3134-1	
C	04.10.18	ADD PART MARKING	
D	05.12.05	CORRECT VIEW	
E	06.05.08	ADD -5, REF DSI 9331	

**DART**

DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D3134	REV. E SHEET 2 OF 2
DATE 06.05.08		TITLE ROD	SCALE NTS



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